Fast Heaters for DHW
FST



Fast DHW heaters
FST

FST domestic hot water heaters are pre-assembled units which, together with a storage tank of the desired volume, make it possible to quickly produce and store large quantities of domestic hot water at a predefined temperature, ensuring space optimisation.



FST DHW heaters consist of a:
- ✔ Gasketed plate heat exchanger in AISI 316 stainless steel;
- ✔ High-efficiency electronic pump on the primary circuit
- ✔ High-efficiency electronic pump for DHW storage tank loading
- ✔ Height-adjustable electrical control panel, fully wired and connected to pumps, servomotor and probes fitted with an electronic control unit with graphic display, and anti-legionella function;
- ✔ Self-supporting frame.
- ✔ Insulation on pipes and fittings (standard), exchanger insulation (optional)
- ✔ Three-way motorised mixing valve (optional)

The FST units are also available in the following versions:
- ✔ 1P+1P: semi-fast DHW heater with single circulator on the primary and secondary circuits
- ✔ 0+1P: semi-fast DHW heater with single circulator on the secondary circuit

If there is no pump on the primary, it is not possible to install the mixing kit.

In short, the main advantages of the FST unit are the following:
- ✔ Very compact monoblock unit with reduced overall control panel dimensions;
- ✔ Easy maintenance owing to easy access to the components utilised;
- ✔ Easy installation;
- ✔ Option of increasing power by adding exchanger plates;
- ✔ Adjustable control panel for easier use.





Start-up: the first start-up is recommended. See page 361

Primary circuit		Secondary circuit	
max. temperature	max. pressure	max. temperature	max. pressure
95°C	10 bar	90°C	10 bar

360°

Line up the QR code
for a 360° video of the product

FST

CHECK UPDATED PRICE LIST

go.fiorinigroup.it/pr

CHECK UPDATED PRICE LIST

go.fiorinigroup.it/pr

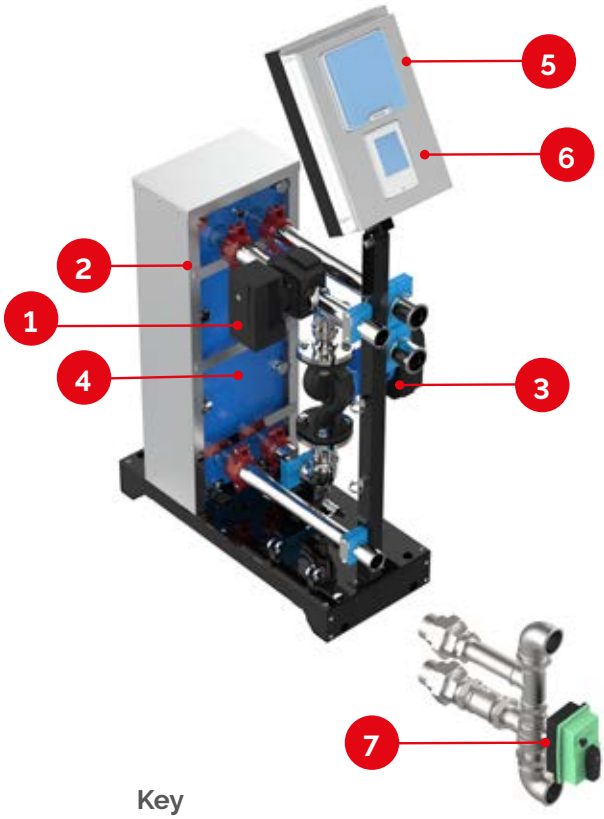
Codes and Prices

				Packed	
Model	Size	Code	Price	Dimensions cm	Weight kg
1P+1P	55	842010050X		100x65x110	68
	100	842010052X		100x65x110	71
	150	842010120X		100x65x110	73
	240	842010054X		100x65x110	78
	330	842010122X		100x65x110	83
	500	842010059X		100x65x150	231
	600	842010061X		100x65x150	236
	700	842010063X		100x65x150	252
0P+1P	55	842010140X		100x65x110	65
	100	842010142X		100x65x110	68
	150	842010143X		100x65x110	70
	240	842010146X		100x65x110	75
	330	842010148X		100x65x110	80
	500	842010152X		100x65x150	217
	600	842010154X		100x65x150	222
	700	842010157X		100x65x150	238

Accessories

Description	Code	Price
3WAY MIX VALVE FST 55 - FST 330	842040001X	
3WAY MIX VALVE FST 500 - FST 700	842040002X	
INSULATION FST 55 - FST 330	821080137X	
INSULATION FST 500 - FST 700	821080138X	

NOTE: The 3-way mixing valve cannot be used in 0P+1P setup.



Key

1	Plate exchanger
2	Heat exchanger insulation (optional)
3	Primary circuit pump
4	Secondary circuit pump (fast version)
5	Electrical control and monitoring panel
6	Regulator
7	Three-way motorised mixing valve (optional)

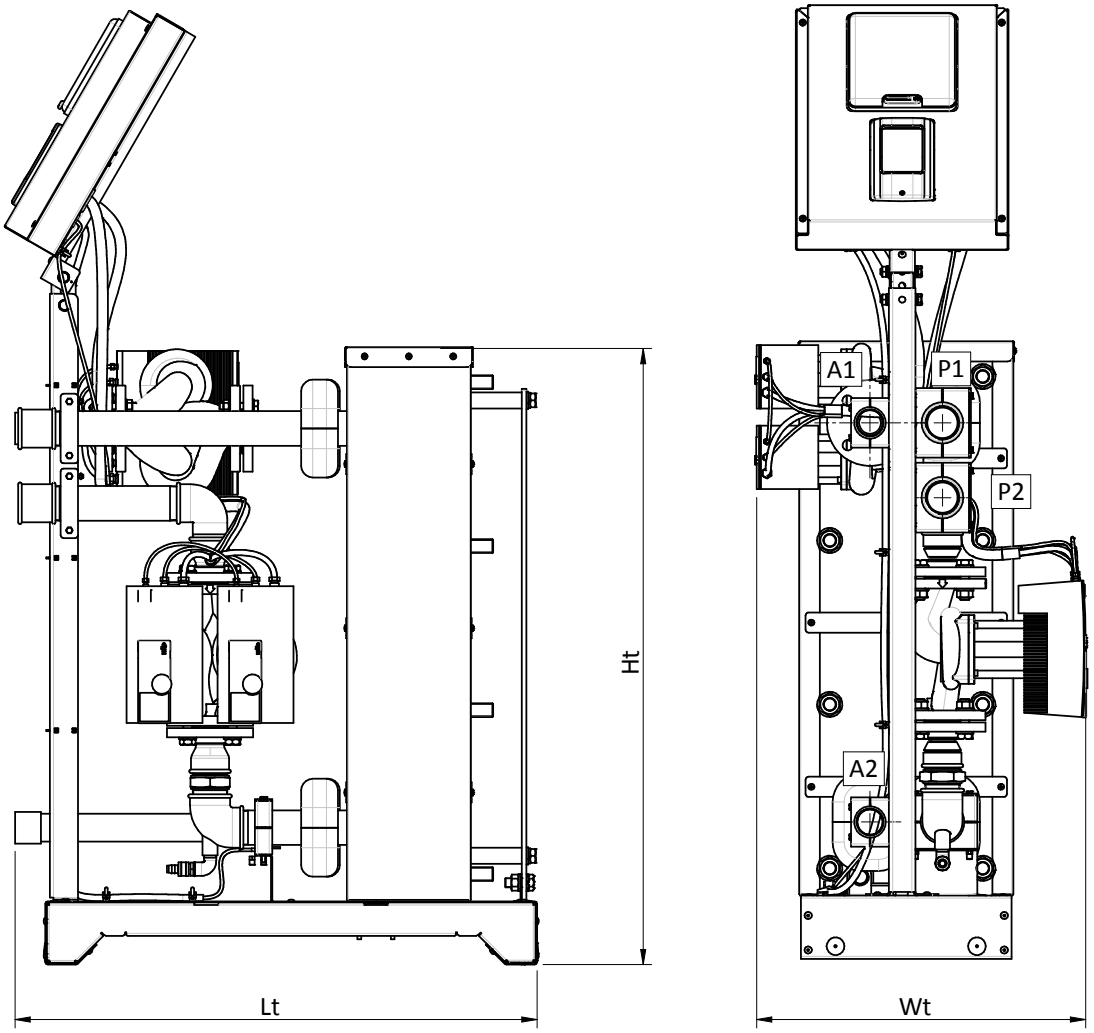
Features of the control unit

FST Fiorini units are equipped with an electronic control unit to control and command the device as follows:

- ✔ Adjust the temperature set-point based on different time bands;
- ✔ Adjust the circulator flow rate on the hot water side to optimise the stratification of the DHW storage tank;
- ✔ Control the primary and secondary circuit pumps, shutting them off them when the set-point is reached;
- ✔ Programme the anti-legionella process using thermal shock treatment;
- ✔ Display an on-screen notification when the anti-legionella treatment is running;
- ✔ Provide an error alert in the event of a unit malfunction;
- ✔ Control a DHW recirculating pump (pump not supplied)
- ✔ Compatibility with MULTIGATEWAY, the module for remote management see p. 256



FST
Components and dimensions



Legend

A1	DHW inlet
A2	DHW outlet
P1	To energy source
P2	From energy source

Technical features

Version	size	Ht mm	Lt mm	Wt mm	A1 mm	A2 mm	P1 mm	P2 mm	A1 inch	A2 inch	P1 inch	P2 inch
1P+1P	55-330	650	910	365	475	95	610	515	1"	1"	1"1/4	1"1/4
	500-700	1070	910	445	932	238	932	802	1"1/2	1"1/2	2"	2"
0P+1P	55-330	650	910	365	475	95	475	95	1"	1"	1"1/4	1"1/4
	500-700	1070	910	500	932	238	932	802	1"1/2	1"1/2	2"	2"

FST performance

Nominal power in kW under different temperature conditions

	Nominal power in kW under different temperature conditions							
Temp. primary inlet	FST 55				FST 100			
°C	10-65 °C	10-60 °C	10-55 °C	10-45 °C	10-65 °C	10-60 °C	10-55 °C	10-45 °C
80	50	58	68	86	100	117	133	165
70	20	35	45	65	50	70	90	124
60	-	-	20	40	-	-	40	82
50	-	-	-	19	-	-	-	40

	Nominal power in kW under different temperature conditions							
Temp. primary inlet	FST 150				FST 240			
°C	10-65 °C	10-60 °C	10-55 °C	10-45 °C	10-65 °C	10-60 °C	10-55 °C	10-45 °C
80	115	135	154	190	185	215	245	245
70	55	80	105	145	95	130	165	200
60	-	-	45	95	-	-	80	150
50	-	-	-	46	-	-	-	74

	Nominal power in kW under different temperature conditions							
Temp. primary inlet	FST 330				FST 500			
°C	10-65 °C	10-60 °C	10-55 °C	10-45 °C	10-65 °C	10-60 °C	10-55 °C	10-45 °C
80	250	295	330	380	365	438	500	500
70	130	180	225	300	180	255	333	450
60	-	-	110	190	-	-	158	290
50	-	-	-	103	-	-	-	144

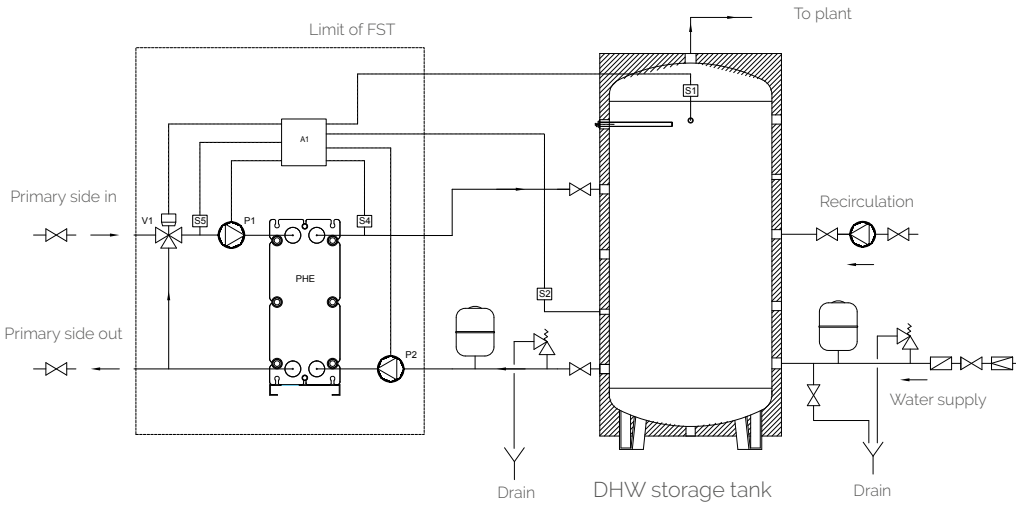
	Nominal power in kW under different temperature conditions							
Temp. primary inlet	FST 600				FST 700			
°C	10-65 °C	10-60 °C	10-55 °C	10-45 °C	10-65 °C	10-60 °C	10-55 °C	10-45 °C
80	452	540	613	650	560	665	740	740
70	225	330	412	560	330	410	505	620
60	-	-	185	371	-	-	280	430
50	-	-	-	176	-	-	-	255

Installation diagrams

1P+1P version

Key

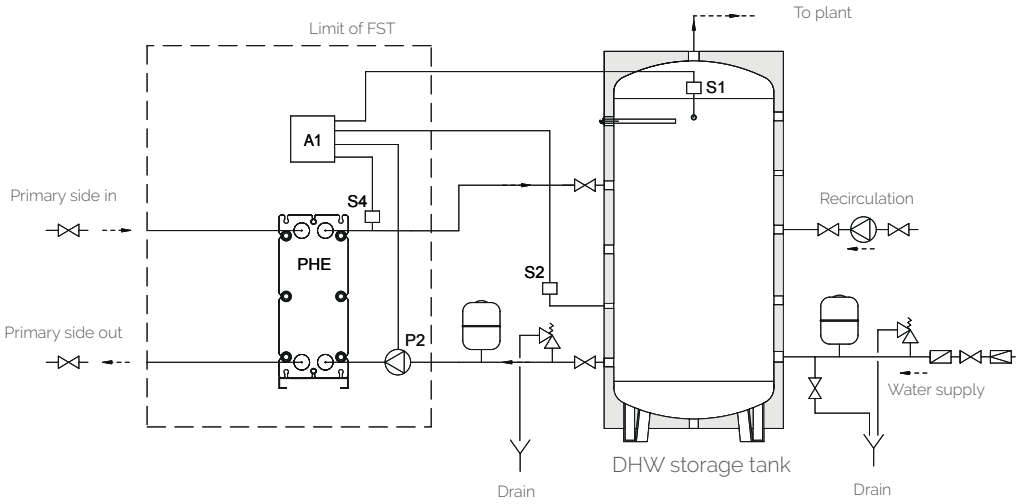
PHE	Plate exchanger
P1	Pump on primary side
P2	Pump on secondary side
V1	3-way mixing valve (optional)
S1	Temperature probe (supplied unassembled)
S2	Temperature probe (optional)
S4	Temperature probe
S5	Temperature probe (optional with V1)



0P+1P version

Key

PHE	Plate exchanger
P2	Pump on secondary side
S1	Temperature probe (supplied unassembled)
S2	Temperature probe (optional)
S4	Temperature probe



Installation and use

Install the product on a flat surface which is suitable for supporting the weight of the product and its content (see data plate with technical specifications).
Connect the circuit supply and return pipes so that they do not weigh on the product and allow access and the dismantling of accessories, if present.
Fit a safety valve on the installation with a suitable working pressure, in accordance with Directive 97/23/EC and an opening with a suitable diameter.
When storage tanks are used, equip the installation or the tank with expansion vessels in compliance with Directive 97/23/EC, with a maximum working pressure that is no lower than that of the storage tank itself and with a capacity commensurate with the volume and temperature of the installation to protect the latter from possible overpressures.
The electrical connections must be carried out by authorised personnel in compliance with the regulations in force.

Maintenance

It is recommended that the following maintenance tasks be performed to ensure that the FST heat exchange units function correctly:

- A periodic check of the water hardness values which must be between 10 and 15° F
- A periodic check that the safety valve on the installation is functioning;
- A periodic inspection of the expansion vessel load pressure;
- A periodic check that there are no leaks;
- A periodic cleaning of the exchanger using suitable solutions available on the market (contact us for further information);
- A periodic anti-legionella heat treatment to disinfect the installation

WARNING

Disconnect the heat exchanger from the system before carrying out any electrical welding on installation pipes.

CE mark

The product bears the CE mark in accordance with the specific European Union directives.



Download additional content

go.fiorinigroup.it/eng/content

fiorini

Fiorini Industries S.r.l.
Ph. +39 0543 723197 – Fax +39 0543 720413
Via Zampeschi 119 – 47122 Forlì (FC) – Italy
www.fiorini-industries.com